

Wave Top Pen

code: 600751 Chrome
code: 504641 Gold

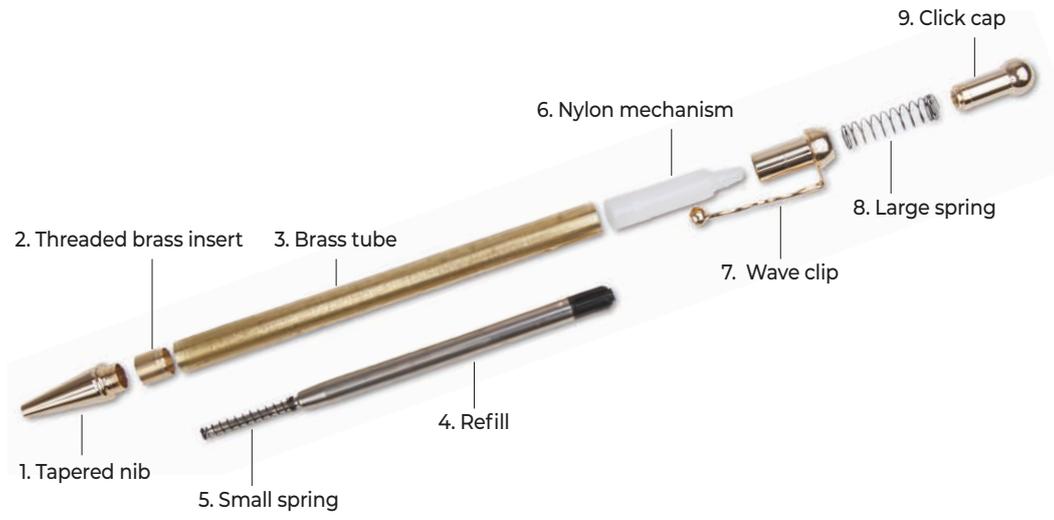


Kit Includes

1. Tapered nib
2. Threaded brass insert 5mm long
3. Brass tube 100mm x 8mm
4. Refill
5. Small spring for end of refill
6. Nylon mechanism
7. Wave clip
8. Large spring for mechanism
9. Click cap

What's Required

• Pen Mandrel
• Bushing Set (code: 701603)
• Barrel Trimmer (code: 310478)
• 5/16" or 8mm Drill Bit



Turning your pen

1. Select a suitable pen blank about 3mm longer than the supplied brass tube to allow for trimming.
2. Bore a 5/16" / 8mm diameter hole through the blank for insertion of the brass tube.
3. Glue the brass tube into the blank leaving 1.5mm at each end to allow for trimming (Cyanoacrylate, Epoxy Resin or Polyurethane adhesives would be suitable).

4. Trim the blank flush with the ends of the brass tube using a barrel trimmer.
5. Mount on a pen mandrel with bushings at each end for a sizing reference.
6. Turn your blank to the required shape and diameter and sand and polish.

Assembling the pen

1. Screw the brass threaded insert into the nib section of the kit and press this into the brass tube. You can then unscrew the nib section leaving the insert within the tube.

2. Insert the white nylon mechanism into the other end (larger end first) It helps if a tiny chamfer is produced on the inside of the tube to aid entry.

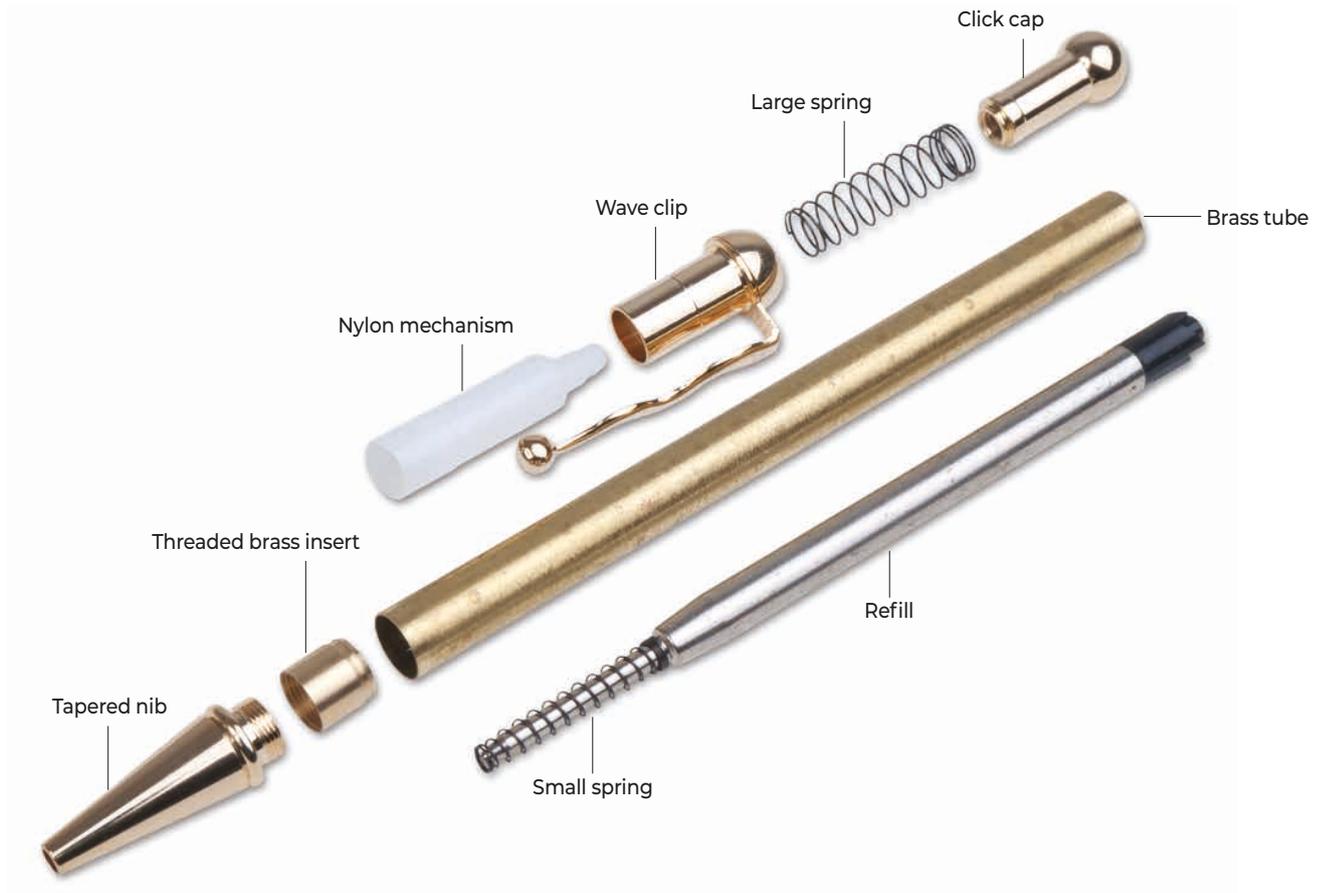
3. Press the clip section into the same end which will push the nylon mechanism to the desired depth.

4. Insert the refill from the bottom end so that the threaded part of the nylon mechanism can be seen at the top of the pen.

5. Attach small spring to end of refill and screw in the tapered nib.

6. Insert the large spring over the threaded rod of the nylon mechanism.

7. Screw click plunger into top of pen and admire your finished masterpiece.



To replace the refill unscrew the pen nib