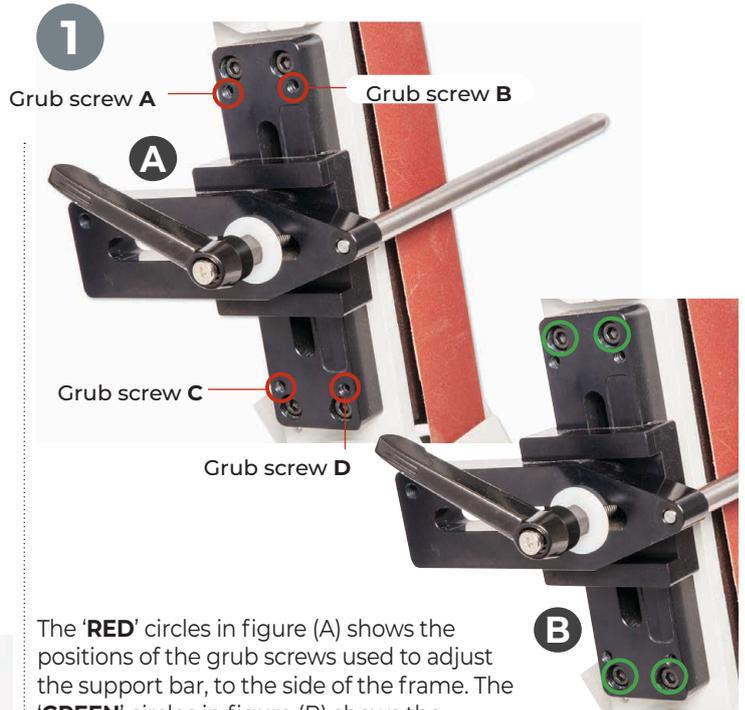
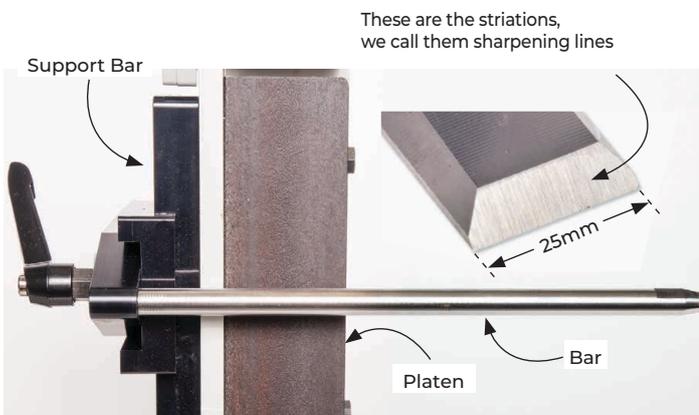


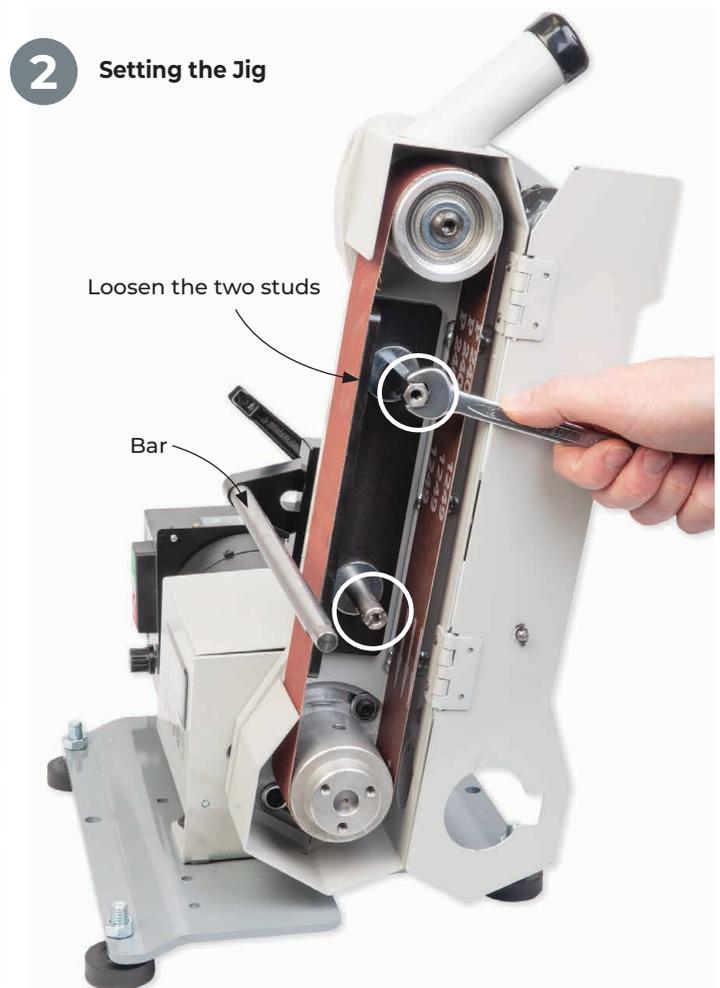


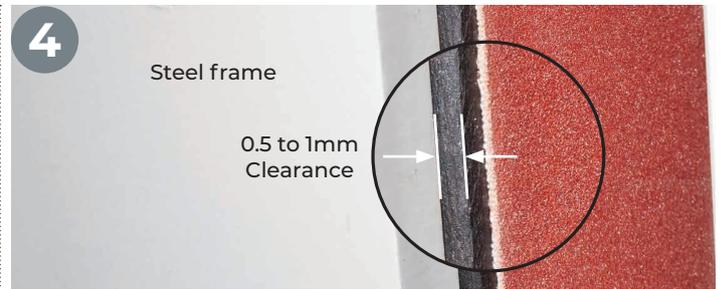
# SUPPORT BAR WITH DUAL AXIS ADJUSTMENT

## Terminology of the Support Bar



The 'RED' circles in figure (A) shows the positions of the grub screws used to adjust the support bar, to the side of the frame. The 'GREEN' circles in figure (B) shows the position of the Hex head screws used to fix the support bar to the side of the linisher.



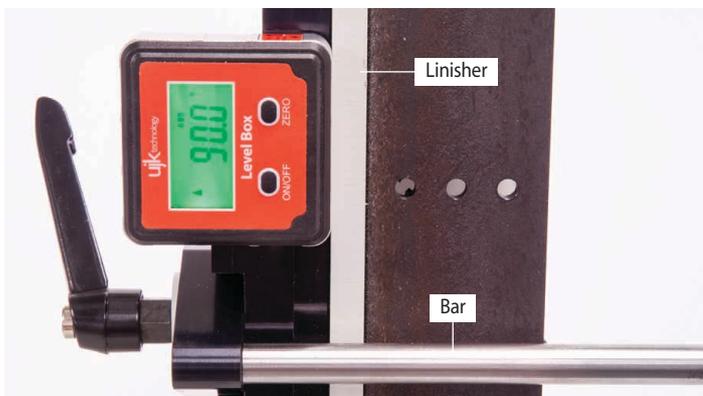


Loosen the two threaded studs holding the platen. Adjust the platen so it projects out from the steel frame of about 0.5 to 1mm. Tighten the studs to secure the platen in place.

## Setting the Bar to the Platen

### Method One

#### Setting the Bar at 90° to the Platen

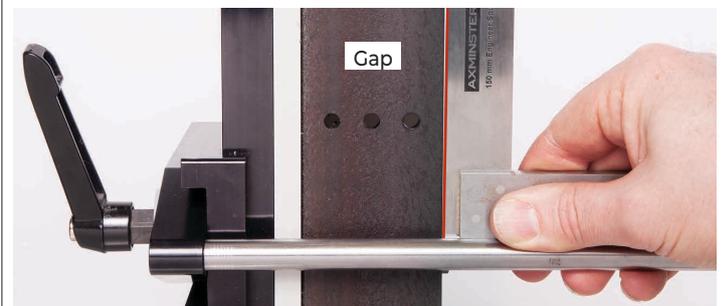


Using a digital leveling box check the support bar is perpendicular to the platen. Place the leveling box onto the bar, it should read 'ZERO' on the display. If adjustment is required, lightly loosen the four Hex screws and adjust the support bar until the 'Bar' is in line with the platen, nip up the Hex screws to secure the assembly.



### Method Two

Alternatively place a 90° square on the bar and check its in line with the edge of the platen and make adjustments accordingly.



## Ultimate Edge Angle Gauge

The 'Angle Gauge' tool is a quick and easy way to accurately set the correct clearance between the platen and the support bar. The gauge has five preset stops from 20° to 40° degrees. The gauge also incorporates a 25mm projection stop to set the correct projection of the chisel out from the 'Honing Guide' assembly.

