



Leigh VRS Vacuum & Router Support

*Instructions for
Installation and Use*

VRSD24 fits 24" D4R, D4, D3, D1258R,
and D1258 Jigs

VRS24 fits Super 24 Jig

VRS18 fits Super 18 Jig

VRS12 fits Super 12 Jig

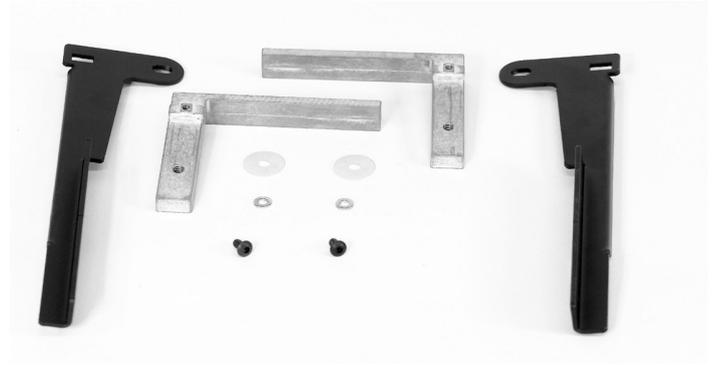
VRS16 fits D1600 Jig

What comes out of the box:



1. Every VRS includes:

1. One extruded aluminum body and ABS collector
2. One pair of router follower rails
3. One large hose adaptor
4. One small hose adaptor
5. One hex key
6. Plus parts in figures 2, 3, or 4 depending on your model.



2. Jig models D4R, D4, D3, D1258R and D1258:

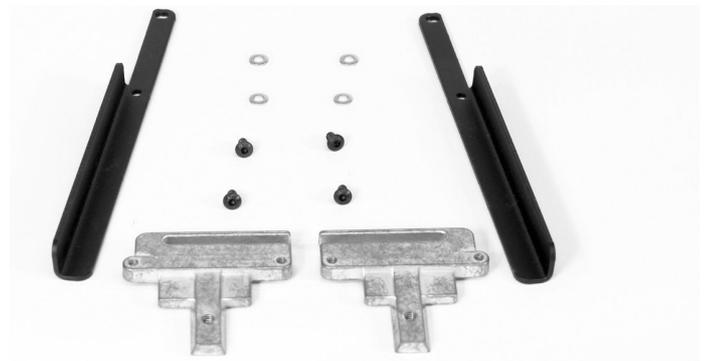
1. One pair short finger assy support brackets
2. One pair of steel VRS brackets
3. Two mounting screws and washers
4. Two nylon washers

Note: The short support brackets can be used for all dovetailing, finger joint and Isoloc joint template routing



3. Jig models Super12, Super18 and Super24:

1. One pair of steel VRS brackets
2. Four mounting screws and washers

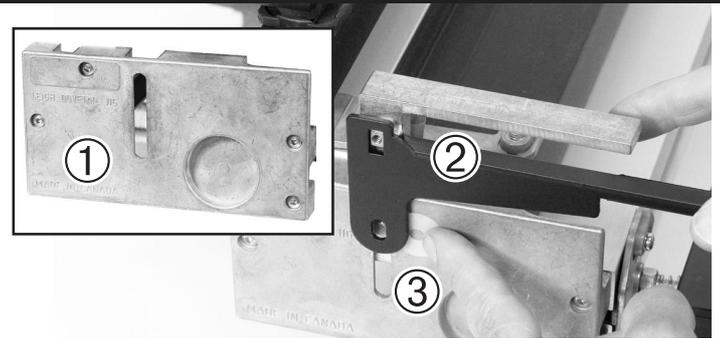
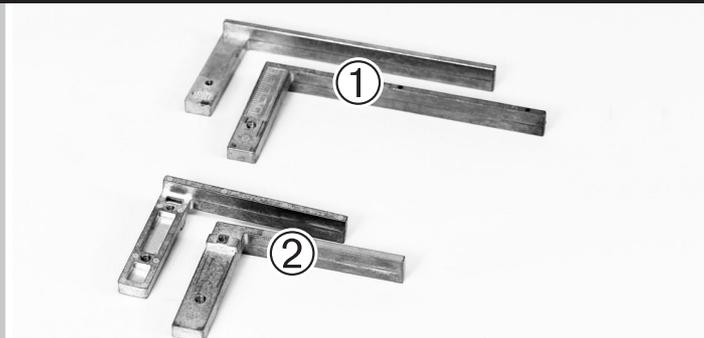


4. Jig model D1600:

1. One pair of modified finger assy support brackets
2. One pair of steel VRS brackets
3. Four mounting screws and washers

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INSTALLING D24" SERIES VRS

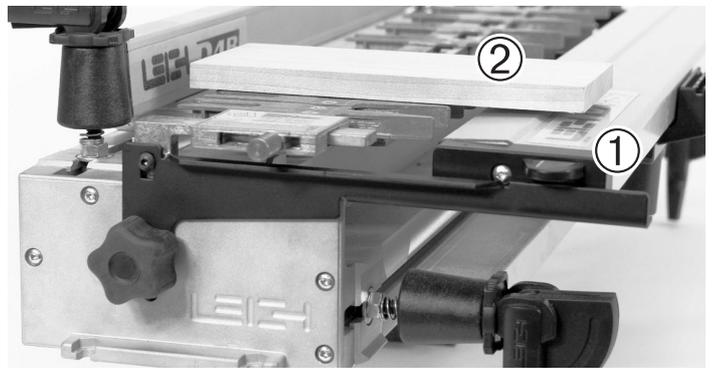
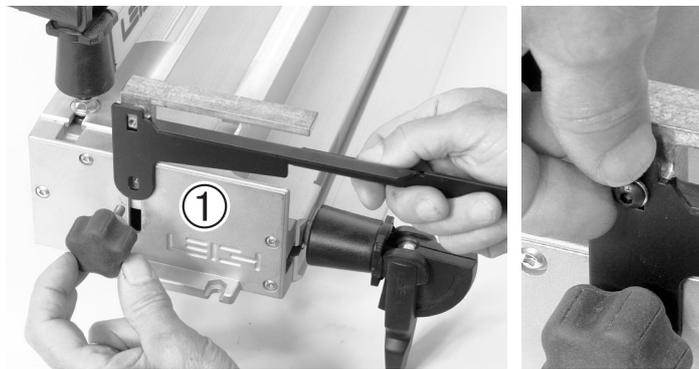


5. Mounting to D4R, D4; 24"D3, D1258R, D1258

First, remove the existing support brackets ①.

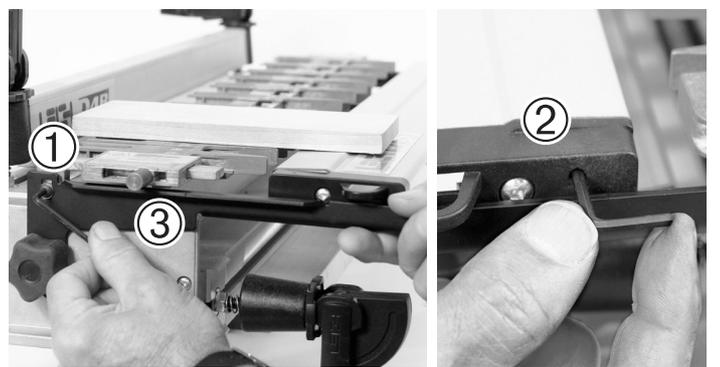
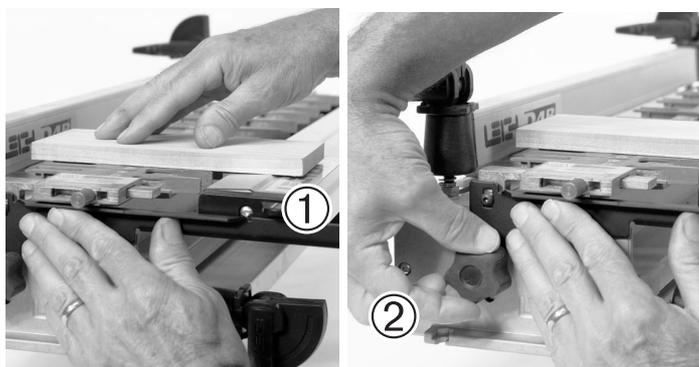
You will be installing the new short brackets ② that came with your VRSD24.

6. If the end housings of your jig look like this ①, then before attaching the steel brackets ②, slide one of the new nylon washers between the end housing and the steel bracket ③ as you thread in the bracket knob.



7. If the end housings look like this ①, it's a D4R or late model D4 jig, and the nylon washers **should not be used**. Install the two 10-24 button head screws and washers finger tight only.

8. With the jig finger assembly mounted and lowered onto its support board; install the VRS onto the steel brackets ①. Lay a piece of flat board on the finger assembly and extending out over the top of the VRS extrusion ②.



9. Loosen the support bracket knobs and while holding the board down flush on the finger assembly, raise one steel bracket until the top of the extrusion touches the underside of the board ①. Now tighten the knob at that end ②. Repeat at the other end. Double check and re-adjust both ends as necessary until the two top surfaces are level.

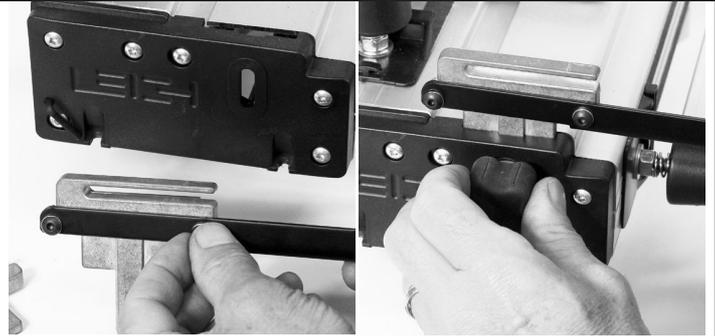
10. Now firmly tighten the two button head screws ①. The hex key stows in the right hand end of the VRS ②. After installation, when raising and lowering the combined VRS & finger assembly, always take the weight at the inner end of the brackets ③, not at the VRS ends. *Note: The VRS height may need to be reset when using Isoloc or Finger Joint Templates.*

INSTALLING SUPERJIG & D1600 VRS



11. D1600 Owners: first remove the existing cast support brackets ①. You will be using the new type ② that came with your VRS16.

Super Jigs already have this new type bracket ②.

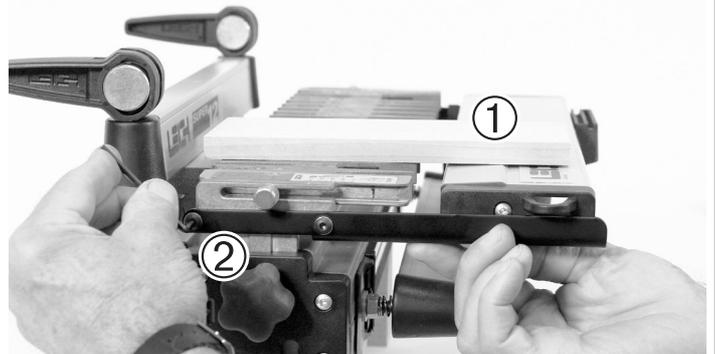


12. Attach the pair of steel VRS support brackets to the cast finger support brackets (with the horizontal surfaces inwards) using the four 10-24 button head screws and washers, **but just finger tighten only.**

Fit the assembled brackets to both ends of the jig.



13. Mount the finger assembly and lower it onto its support board. Install the VRS onto the steel brackets and lay a flat board on the finger assembly, extending out over the top of the VRS extrusion.



14. Raise one steel bracket until the top of the extrusion touches the underside of the board ① then tighten the rear screw at that end with the provided hex key ②.

Repeat at the other end. **Double check and re-adjust both ends as necessary until the two top surfaces are level.**



15. Now firmly tighten the other two button head screws ①. The hex key stows in the right hand end of the VRS.

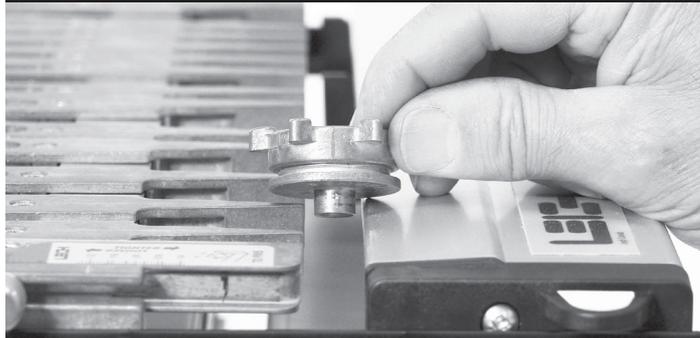
USING THE VRS



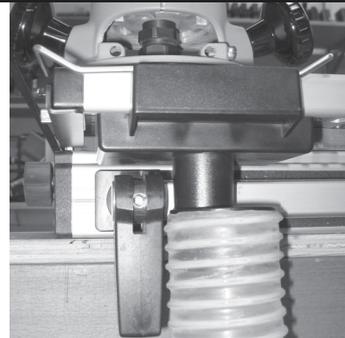
16. Install the two router follower rails by placing the wire ends into the selected holes as far as possible; then using thumb and index finger, squeeze and “snap” the arm down into the end of the slot. Position the wire brackets to allow routing of the work piece outer edges. Efficient waste collection does not require centring the router bit in the collector.

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USING THE VRS cont'd



17. Adjust the VRS forward position to allow a gap between the extrusion and tips of the jig guide fingers (or template) that is greater than the guidebush diameter used.



18. Attach the shop vacuum hose direct to the collector nozzle or use one of the two hose adaptors supplied. Keeping the front clamps vertical and turning the large hose adaptor away from the clamp allows full router travel.



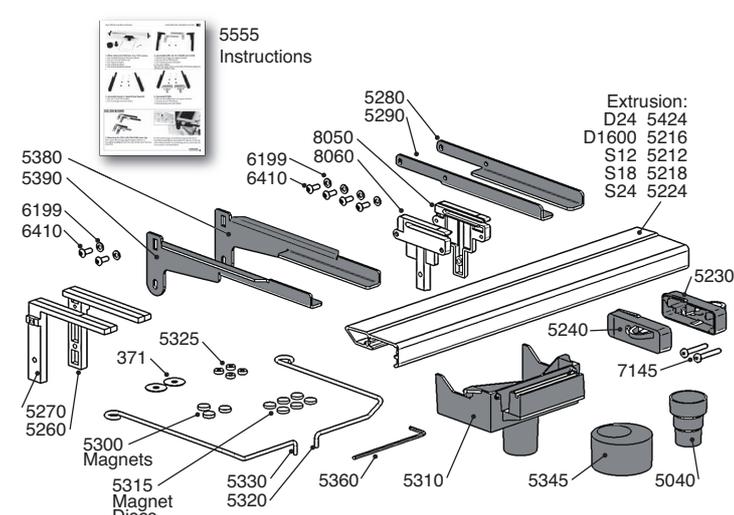
19. For maximum efficiency, always back-up vertically mounted work pieces with a backer board. This not only prevents chips and dust exiting the rear of the board, it also aids in preventing tear out from the rear of the work piece.



20. **Safety** The VRS provides highly efficient dust and chip pick-up but like all shop dust collection systems, it cannot be 100% efficient. So to further protect your health, please use an approved breathing mask. Remember eye and ear protection.

VRS PARTS LIST Ordering: quote Jig-VRS model, part #, description, quantity

Part #	Quant	Part Description
5216	1	VRS Extrusion for the VRS16
5212	1	VRS Extrusion for the VRS12
5218	1	VRS Extrusion for the VRS18
5224	1	VRS Extrusion for the VRS24
5424	1	VRS Extrusion for the VRS D24.
ALL MODELS		
5230	1	VRS RH End Cap c/w magnet, keeper discs & screw
5240	1	VRS LH End Cap c/w magnet, keeper discs & screw
7145	2	End Cap Screw - 10 x 1 1/4" (self tapping)
5300	3	Rare Earth Magnets
5310	1	Collector
5315	6	Magnet Keeper Discs
5325	4	Nylon Collector Rollers
5320	1	RH Router Follower Rail
5330	1	LH Router Follower Rail
5040	1	Small Hose Adaptor
5345	1	Large Hose Adaptor
5360	1	Hex Key 1/8"
5555	1	Instruction/parts sheet
D SERIES JIGS		
371	2	Support Bracket Knob, Nylon Washer
5260	1	Jig Support Bracket RH
5270	1	Jig Support Bracket LH
5380	1	VRS Steel Bracket RH (Black)
5390	1	VRS Steel Bracket LH (Black)
6199	2	VRS Bracket Washers #10
6410	2	VRS Bracket Screws 10-24 x 3/8" Hex-Soc Button Hd
SUPERJIG and D1600		
5280	1	VRS Steel Bracket RH (black)
5290	1	VRS Steel Bracket LH (black)
6199	4	VRS Bracket Washers #10
6410	4	VRS Bracket Screws 10-24 x 3/8" Hex-Soc Button Hd
8050	1	Jig Support Bracket RH
8060	1	Jig Support Bracket LH



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